

*Hungry for Truth*

FALL

FAMILY  
FARM

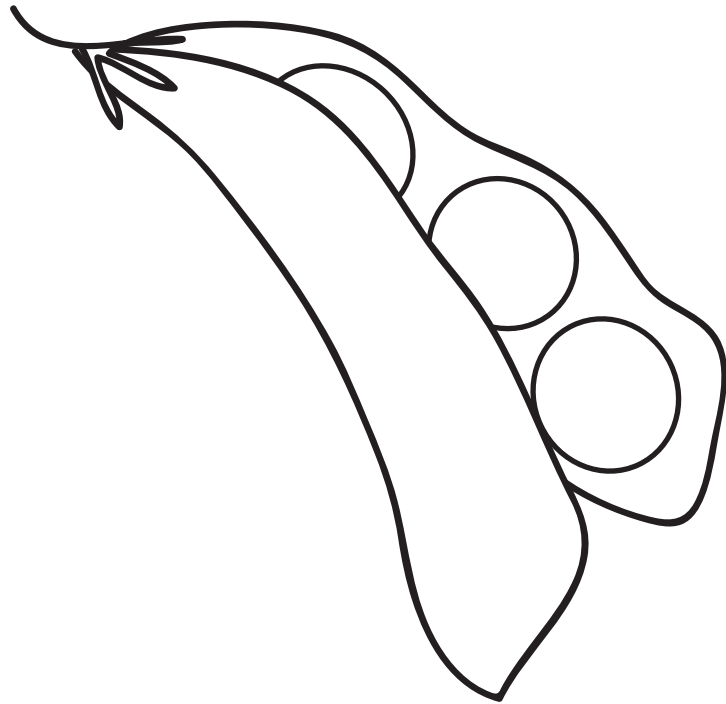
TOUR

COLORING & ACTIVITY BOOK



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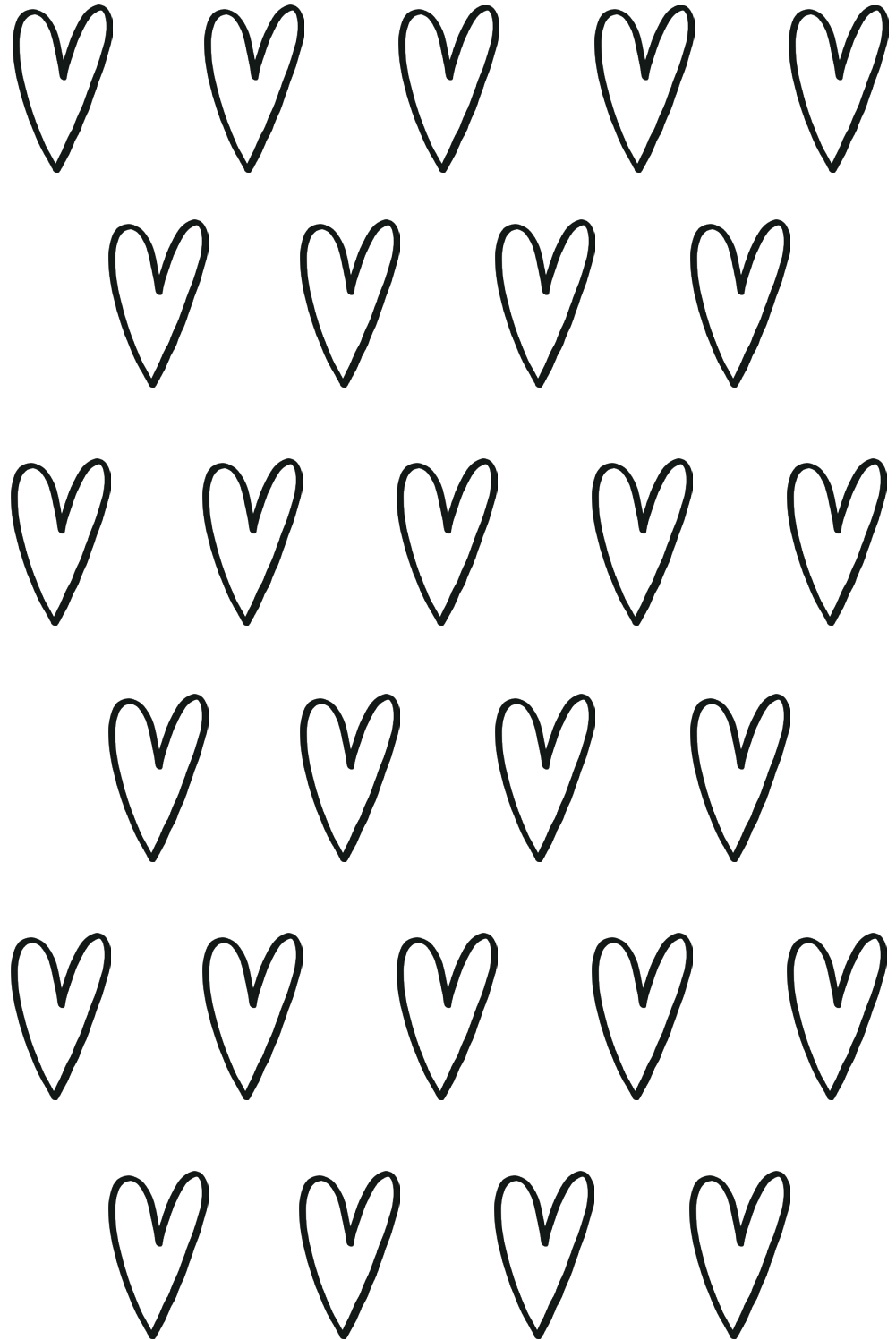
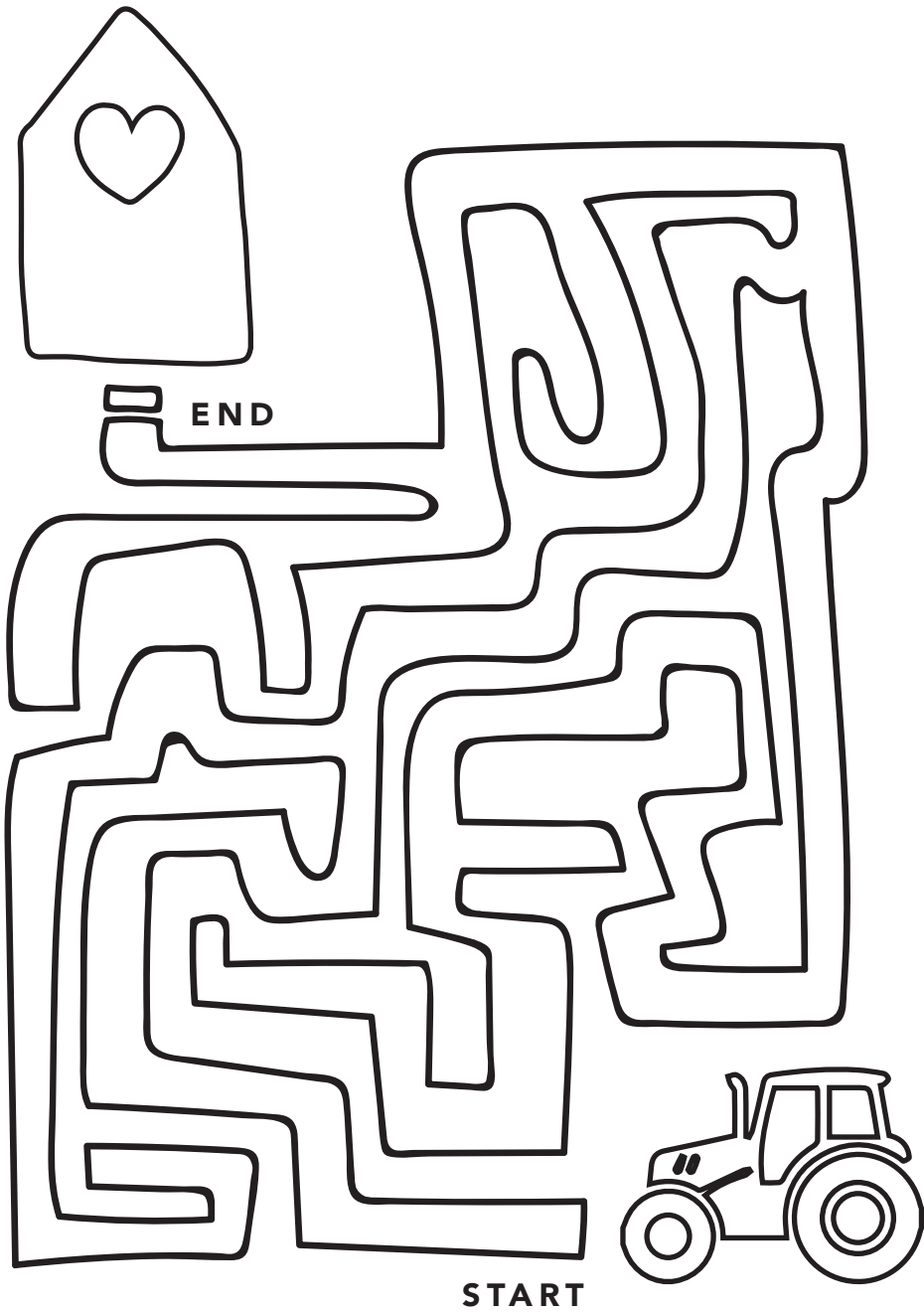


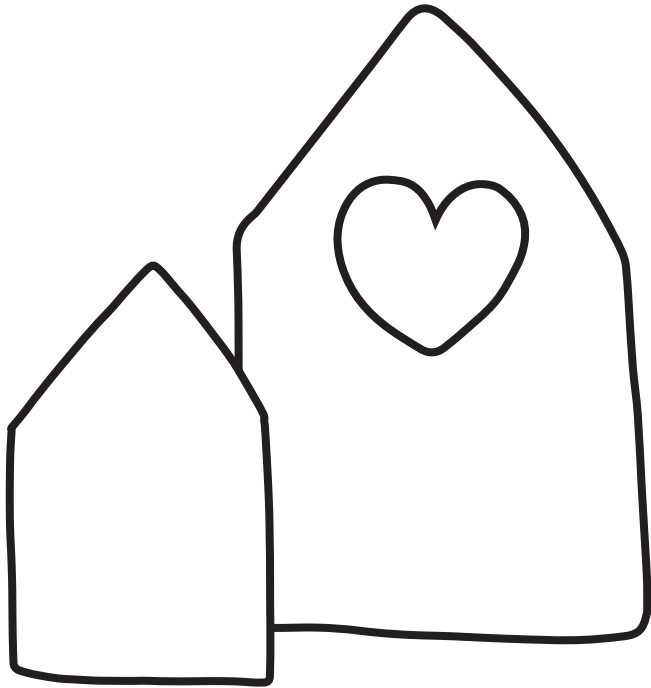
**MORE THAN**

**13.8  
BILLION**

**POUNDS OF SOYBEANS  
ARE HARVESTED IN THE  
FALL IN SOUTH  
DAKOTA.**

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98  
PERCENT

**OF FARMS IN  
SOUTH DAKOTA ARE  
FAMILY OWNED  
AND OPERATED.**

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# ONE-HALF

**CUP OF SOY MILK  
PROVIDES ABOUT 3.5  
GRAMS OF PROTEIN,  
ESSENTIAL FATTY  
ACIDS, FIBER, VITAMINS  
AND MINERALS TO KEEP  
HER BODY HEALTHY  
AND STRONG.**

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